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# **PRODUCT DATASHEET**

## **Tough Board Screw**

#### **Product Details** Purpose: Fixing dense and hard surfaced boards to both drywall track/timber base materials Head style: Countersunk Thread Form: Twin Point Style: Super Sharp Point Drive Bit: Phillips 2 Coating: Black Phosphate Shank Material: Carbon Steel **ASIS C1022** Material Grade: **Effective Thread Length:** Fully Threaded

4000 - 6000RPM

## Tough Board Screw Range

SKU	Size (mm)	Fixture Thickness (mm)	Steel Thickness (mm)
F25	3.9 x 25.0	15.0	0.5-1.2
F35	3.9 x 35.0	25.0	0.5 - 1.2
F45	3.9 x 45.0	35.0	0.5 - 1.2
F55	3.9 x 55.0	45.0	0.5 - 1.2

**Reccomended Drill Speed:** 

#### **Ultimate Pull Out Values (Steel Section)**

Nominal Diameter (mm)	Steel Thickness		
Nominal Diameter (mm)	0.6mm	1.0mm	1.2mm
3.9	0.8kN	1.9kN	2.2kN

#### **Ultimate Pull Out Values (Timber)**

Nominal Diameter (mm)	Embedment Depth	
	15mm	
3.9	0.8kN	

## **Ultimate Mechanical Properties**

Nominal Diameter (mm)	Shear Strength (kN)	Tensile Strength (kN)
3.9	6.0	7.4

NOTE: The results expressed in this document are determined from empirical testing. Specifiers, end-users and other third parties should make their own decision(s) on what safety factors to use relevant to their design(s)/ application(s). This document is provided, strictly: without prejudice, without recourse, without liability, non-assumpsit, no assured value, errors and omissions excepted, subject to change without notice and all rights reserved.

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